d	Nominal Pressure																					
	PE 80	PN 2.5	PN 3.2		PN 4		PN 5.0		PN 6.4		PN 8.0		PN 10.0		PN 12.5		PN 16.0		PN 20.0		PN 25.6	
	PE 100	PN 3.2	PN 4		PN 5		PN 6		PN 8.0		PN 10.0		PN 12.5		PN 16.0		PN 20.0		PN 25.0		PN 32.0	
	S																					
	25		20		16		12.5		10		8		6.3		5		4		3.2		2.5	
	SDR																					
	51		41		33		26		21		17		13.6		11		9		7.4		6	
	s	Weight Kg/ m	s	Weight Kg/ m	s	Weight Kg/ m	s	Weight Kg/ m	s	Weight Kg/ m	s	Weight Kg/ m	s	Weight Kg/ m	s	Weight Kg/ m	s	Weight Kg/ m	s	Weight Kg/ m	s	Weight Kg/ m
10	-	-	-	-	-	-		-	-	-	-	-	-	-	-	-	-	-	-	-	1.8	0.048
12	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1.8	0.060	2.0	0.064
16	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1.8	0.084	2.2	0.099	2.7	0.115
20	-	-	-				-	-	-	-	-	-	1.8	0.107	1.9	0.112	2.3	0.133	2.8	0.154	3.4	0.180
25	** Gas Pipe: 0.21 **						-	-	-	-	1.8	0.137	1.9	0.144	2.3	0.171	2.8	0.200	3.5	0.240	4.2	0.278
32	-	-	-	-	-	-	-	-	-	-	1.9	0.187	2.4	0.232	2.9	0.272	3.6	0.327	4.4	0.386	5.4	0.454
40	-	-	-	-	-	-	1.8	0.227	1.9	0.239	2.4	0.295	3.0	0.356	3.7	0.430	4.5	0.509	5.5	0.600	6.7	0.701
50	-	-	-	-	1.8	0.287	2.0	0.314	2.4	0.374	3.0	0.453	3.7	0.549	4.6	0.666	5.6	0.788	6.9	0.936	8.3	1.09
63	-	-	1.8	0.364	2.0	0.399	2.5	0.494	3.0	0.580	3.8	0.721	4.7	0.873	5.8	1.05	7.1	1.26	8.6	1.47	10.5	1.73
75	1.8	0.436	1.9	0.457	2.3	0.551	2.9	0.675	3.6	0.828	4.5	1.02	5.6	1.24	6.8	1.47	8.4	1.76	10.3	2.09	12.5	2.44
90	1.8	0.525	2.2	0.643	2.8	0.791	3.5	0.978	4.3	1.18	5.4	1.46	6.7	1.77	8.2	2.12	10.1	2.54	12.3	3.00	15.0	3.51
110	2.2	0.786	2.7	0.943	3.4	1.17	4.2	1.43	5.3	1.77	6.6	2.17	8.1	2.62	10.0	3.14	12.3	3.78	15.1	4.49	18.3	5.24
125	2.5	1.00	3.1	1.23	3.9	1.51	4.8	1.84	6.0	2.27	7.4	2.76	9.2	3.37	11.4	4.08	14.0	4.87	17.1	5.77	20.8	6.75
140	2.8	1.25	3.5	1.54	4.3	1.88	5.4	2.32	6.7	2.83	8.3	3.46	10.3	4.22	12.7	5.08	15.7	6.11	19.2	7.25	23.3	8.47
160	3.2	1.63	4.0	2.00	4.9	2.42	6.2	3.04	7.7	3.72	9.5	4.52	11.8	5.50	14.6	6.67	17.9	7.96	21.9	9.44	26.6	11.0
180	3.6	2.05	4.4	2.94	5.5	3.07	6.9	3.79	8.6	4.67	10.7	5.71	13.3	6.98	16.4	8.42	20.1	10.1	24.5	11.9	29.9	14.0
200	3.9	2.46	4.9	3.05	6.2	3.84	7.7	4.69	9.6	5.78	11.9	7.05	14.7	8.56	18.2	10.4	22.4	12.4	27.4	14.8	33.2	17.2
225	4.4	3.12	5.5	3.86	6.9	4.77	8.6	5.89	10.8	7.30	13.4	8.93	16.6	10.9	20.5	13.1	25.2	15.8	30.8	18.6	37.4	21.8
250	4.9	3.83	6.2	4.83	7.7	5.92	9.6	7.30	11.9	8.93	14.8	11.0	18.4	13.4	22.7	16.2	27.9	19.4	34.2	23.0	41.6	27.0
280	5.5	4.83	6.9	5.98	8.6	7.40	10.7	9.10	13.4	11.3	16.6	13.7	20.6	16.8	25.4	20.3	31.3	24.3	38.3	28.9	46.5	33.8
315	6.2	6.12	7.7	7.52	9.7	9.37	12.1	11.6	15.0	14.2	18.7	17.4	23.2	21.2	28.6	25.6	35.2	30.8	43.1	36.5	52.3	42.7
355	7.0	7.73	8.7	9.55	10.9	11.8	13.6	14.6	16.9	18.0	21.1	22.1	26.1	26.9	32.2	32.5	39.7	39.1	48.5	46.3	59.0	54.3
400	7.9	9.82	9.8	12.1	12.3	15.1	15.3	18.6	19.1	22.9	23.7	28.0	29.4	34.1	36.3	41.3	44.7	49.6	54.7	58.8	66.5	68.9
450	8.8	12.3	11.0	15.3	13.8	19.0	17.2	23.5	21.5	28.9	26.7	35.4	33.1	43.2	40.9	52.3	50.3	62.7	61.5	74.4	-	-
500	9.8	15.2	12.3	19.0	15.3	23.4	19.1	28.9	23.9	35.7	29.7	43.8	36.8	53.3	45.4	64.5	55.8	77.3	68.3	91.8	-	-
560	11.0	19.1	13.7	23.6	17.2	29.4	21.4	36.2	26.7	44.7	33.2	54.8	41.2	66.9	50.8	80.8	62.5	100	75.6	128	-	-
630	12.3	24.0	15.4	29.9	19.3	37.1	24.1	45.9	30.0	56.4	37.4	69.4	46.3	84.6	57.2	102	70	133	85.1	162	-	-
710	13.9	30.5	17.4	38.0	21.8	47.2	27.2	58.4	33.9	71.8	42.1	88.1	52.2	107	64.5	130	79	169	96	205	-	-
800	15.7	38.8	19.6	48.1	24.5	59.7	30.6	73.9	38.1	91.1	47.4	112	58.8	136	72.7	170.4	89	215	108	261	-	-
900	17.6	48.9	22.0	60.9	27.6	75.6	34.4	93.4	42.9	115	53.3	141	66.1	172	81.8	215.6	100	271	121.6	330	-	-
1000	19.8	60.5	24.5	75.2	30.6	93.1	38.2	115	47.7	142	59.3	175	72.5	216.9	90.9	266.2	111	335	165	407	-	-
1200	23.5	87.0	29.4	108	36.7	134	46.9	166	57.2	205	70.6	257.8	88.2	316.5	109	394.61	133	482	-	-	-	-
1400	-	-	34.3	151.3	42.9	190.9	53.5	234.7	66.7	287.5	82.4	350.6	102.9	430.7	-	-	-	-	-	-	-	-
1600	-	-	-	-	49	249	61.2	306	76.2	375.5	94.1	457.8	117.6	562.5	-	-	-	-	-	-	-	-
1800	-	-	-	-	54.5	308.5	69.1	387.9	85.7	464.6	106	574	-	-	-	-	-	-	-	-	-	-
2000	-	-	-	-	60.6	380.8	76.9	478.8	95.3	575	117.6	709.3	-	-	-	-	-	-	-	-	-	-
2200	-	-	-	-	66.67	460.53	84.6	557.3	104.8	695	129.5	858	-	-	-	-	-	-	-	-	-	-
2400	-	-	-	-	72.7	526.2	92.4	663.3	114.3	827	141.2	1021	-	-	-	-	-	-	-	-	-	-